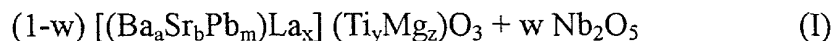


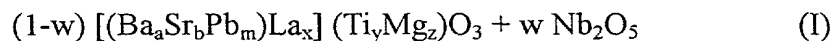
What is claimed is:

1. A ceramic material, which has a dielectric constant of about 20,000 to about 55,000, a dielectric loss tangent ( $\tan \delta$ ) of about 0.05 to about 0.25, a low capacitance change with temperature (TCC) of about -15% to about 10% at a temperature of -55°C to 150°C, a resistivity of about  $10^6 \Omega \cdot \text{cm}$  to about  $10^9 \Omega \cdot \text{cm}$ , and a grain size of about 0.5 to about 3.5  $\mu \text{m}$ .
2. The ceramic material of Claim 1, which has a grain size of about 0.8 to about 2.0  $\mu \text{m}$  and a low capacitance change with temperature (TCC) of about -10% to about 0% at a temperature of -55°C to 150°C.
3. The ceramic material of Claim 1, wherein its composition has the following general formula (I):



wherein a is 0.5 to 0.98, b is 0 to 0.3, m is more than 0 to 0.3, x is 0 to 0.05, y is 0.90 to 0.995, z is 0.005 to 0.1, and w is 0 to 0.05 in weight ratio.

4. The ceramic material of Claim 3, wherein m is 0.05 to 0.2.
5. The ceramic material of Claim 1 for use in the production of capacitors and modulus.
6. A ceramic powder, which has its composition with the following general formula (I):



wherein a is 0.5 to 0.98, b is 0 to 0.3, m is more than 0 to 0.3,  $a+b+m=1.0$ , x is 0 to 0.05, y is 0.90 to 0.995, z is 0.005 to 0.1, and w is 0 to 0.05 in weight ratio.

7. The ceramic powder of Claim 6, wherein m is 0.05 to 0.2.
8. The ceramic powder of Claim 6 for use in the production of capacitors and modules.

9. The ceramic powder of Claim 6 for use in the production of a capacitor having a dielectric constant of about 20,000 to about 55,000, a dielectric loss tangent ( $\tan \delta$ ) of about 0.05 to about 0.25, a low TCC of about -15% to about 10% at a temperature of -55°C to 150°C, a resistivity of about  $10^6$   $\Omega \cdot \text{cm}$  to about  $10^9$   $\Omega \cdot \text{cm}$ , and a grain size of about 0.5 to about 3.5  $\mu \text{m}$ .
10. The ceramic powder of Claim 9, wherein the capacitor has a grain size of about 0.8 to about 2.0  $\mu \text{m}$  and a low capacitance change with temperature (TCC) of about -10% to about 0% at a temperature of -55°C to 150°C.
11. The ceramic powder of Claim 6, which further comprises a glass component selected from the group consisting of a low-firing-temperature glass, lead glass or a combination thereof.
12. The ceramic powder of Claim 11, wherein the glass component is present from 10% to 35% by weight, based on the total amount of the ceramic powder and the glass component.
13. The ceramic powder of Claim 11 for use in the production of low temperature co-fired capacitors.
14. The ceramic powder of Claim 13, wherein the low temperature co-fired capacitors have dielectric constants of about 360 to about 2,500.
15. The ceramic powder of Claim 14, wherein the low temperature co-fired capacitors have a dielectric loss tangent ( $\tan \delta$ ) of about 0.065 to about 0.27.
16. A ceramic composition of claims 3 and 6, which is prepared from raw materials of carbonates, oxides and/or hydroxides of barium (Ba), titanium (Ti), magnesium (Mg) and optionally strontium (Sr), lanthanum (La) and niobium (Nb), and lead titanate ( $\text{PbTiO}_3$ ) and/or lead oxide ( $\text{PbO}$ ), wherein the atomic percentage of lead, based on the total amount of Ba, Ti, Mg, Pb, and optionally Sr, La and Nb, is more than 0 to 0.158.
17. The ceramic composition of Claim 16, wherein the atomic ratio of Ba : Sr : Pb : La : Ti : Mg is (0.475-0.98) : (0-0.03) : (more than 0 to 0.3) : (0-0.05) : (0.90-0.995) : (0.005-0.1).
18. The ceramic composition of Claim 16, wherein the weight ratio of

[(Ba<sub>a</sub>Sr<sub>b</sub>Pb<sub>m</sub>)La<sub>x</sub>] (Ti<sub>y</sub>Mg<sub>z</sub>)O<sub>3</sub> : Nb<sub>2</sub>O<sub>5</sub> is (0.95-1) : (0-0.05).

19. The ceramic composition of Claim 16 for use in the production of capacitors and modulus.
20. The ceramic composition of Claim 16 for use in the production of a capacitor having a dielectric constant of about 20,000 to about 55,000, a low dielectric loss tangent ( $\tan \delta$ ) of about 0.05 to about 0.25, a low TCC of about -15% to about 10% at a temperature range of -55°C to 150°C, a resistivity of about  $10^6 \Omega\cdot\text{cm}$  to about  $10^9 \Omega\cdot\text{cm}$ , and a fine grain size of about 0.5 to about 3.5  $\mu\text{m}$ .
21. The ceramic composition of Claim 20, wherein the capacitors have a grain size of about 0.8 to about 2.0  $\mu\text{m}$  and a TCC value of about -10% to about 0%.